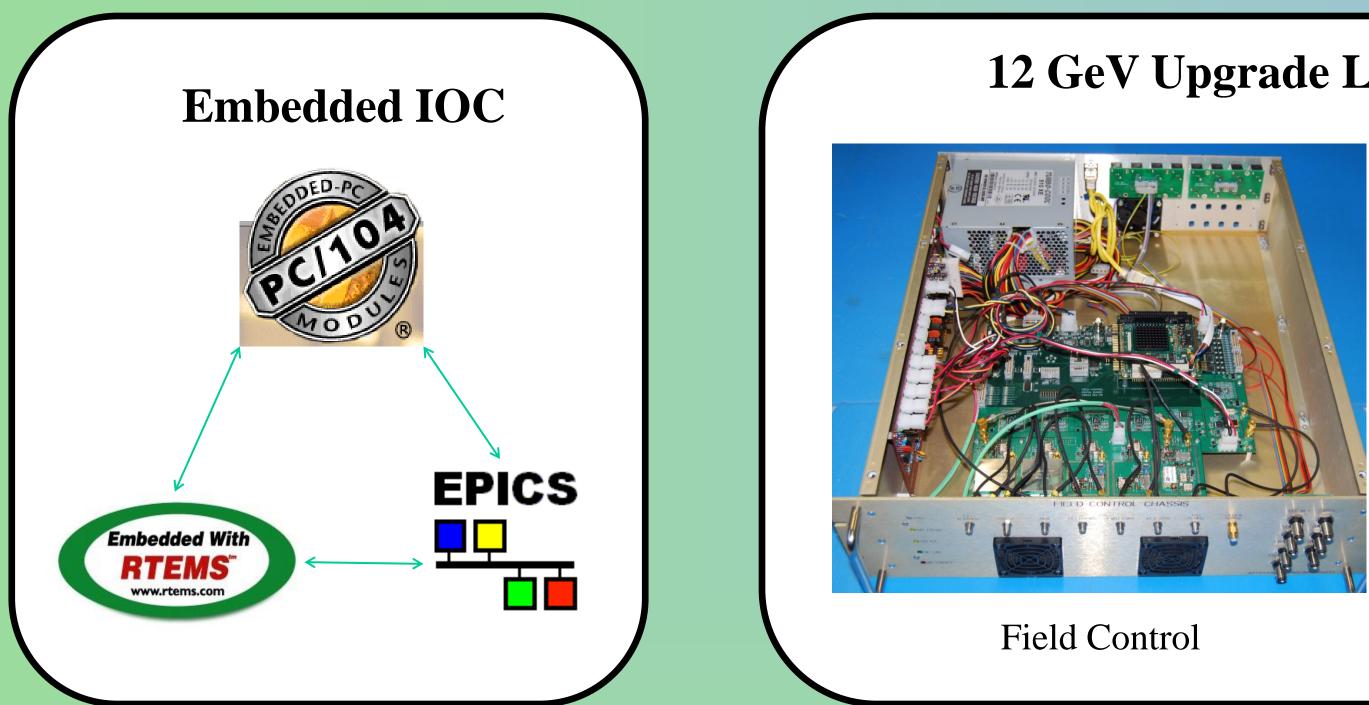
## Abstract

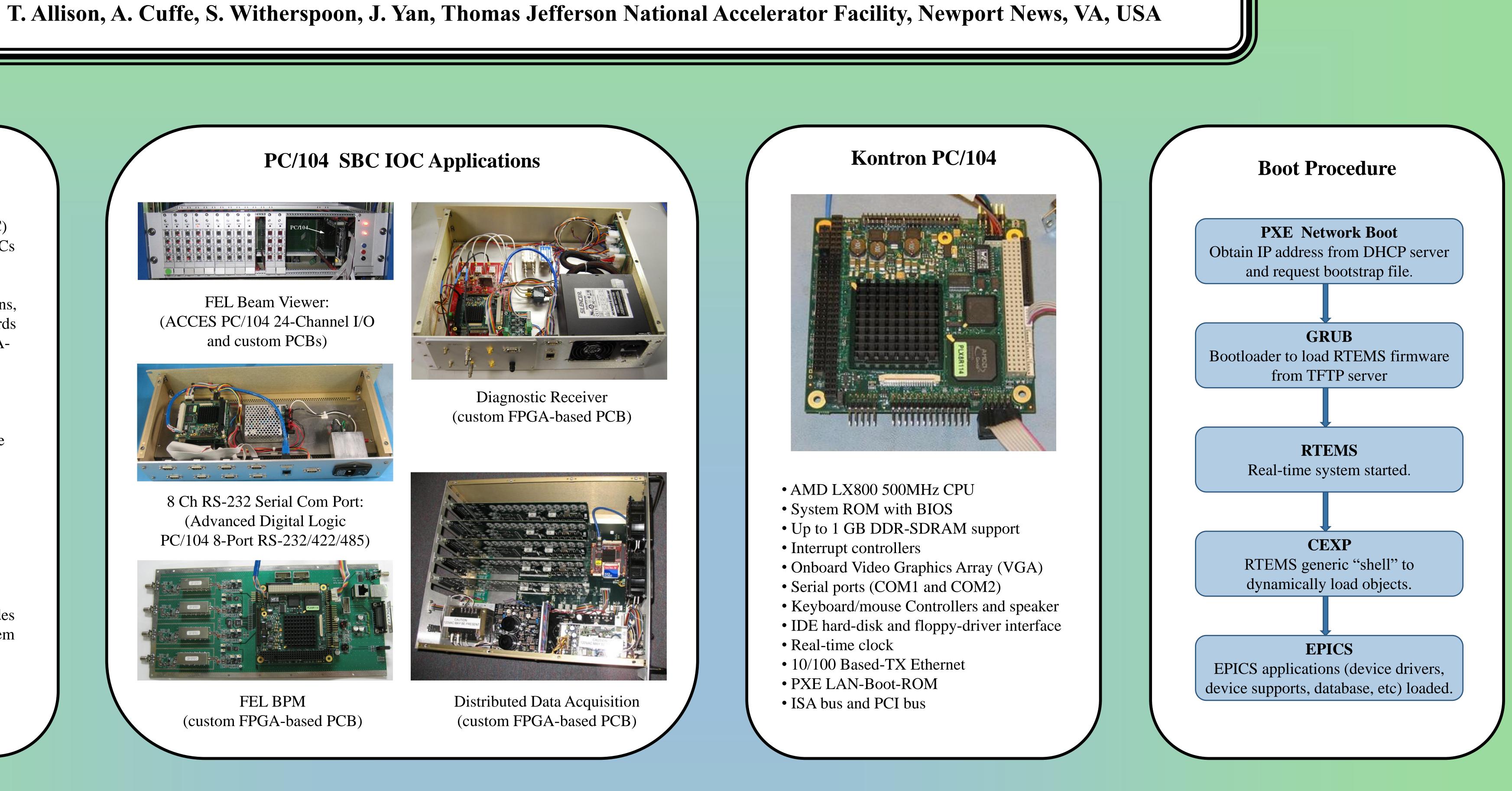
Jefferson Lab has developed embedded IOCs based on PC/104 single board computer (SBC) for low level control systems. The PC/104 IOCs run EPICS on top of the RTEMS operating system. Two types of control system configurations are used in different applications, PC/104 SBC with commercial PC/104 I/O cards and PC/104 SBC with custom designed FPGAbased boards. RTEMS was built with CEXP shell to run on the PC/104 SBC. CEXP shell provides the function of dynamic object loading, which is similar to the widely used VxWorks operating system. Standard software configurations were setup for PC/104 IOC application development to provide a familiar format for new projects as well as ease the conversion of applications from VME based IOCs to PC/104 IOCs. Many new projects at Jefferson Lab are going to employ PC/104 SBCs as IOCs and some applications have already been running them for accelerator operations. The PC/104 - RTEMS IOC provides a free open source Real-Time Operating System (RTOS), low cost/maintenance, easily installed/configured, flexible, and reliable solution for accelerator control and 12GeV Upgrade projects.







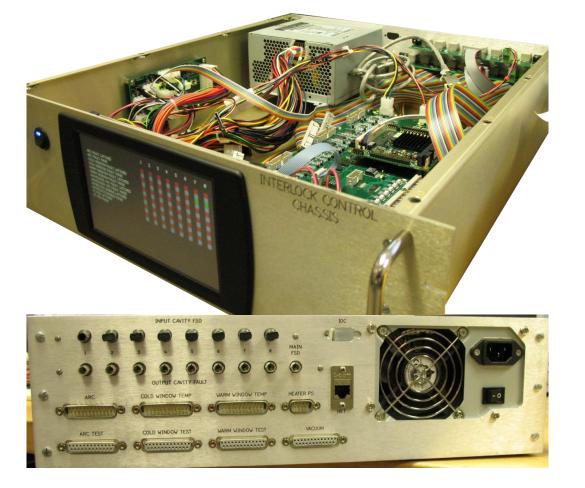
## **PC/104 Embedded IOCs at Jefferson Lab\***



12 GeV Upgrade Low Level RF Systems: (PC/104 IOCs and custom FPGA-based PCBs)



High Power Amplifier Controller



Interlocks and Control

\*Authored by Jefferson Science Associates, LLC under U.S. DOE Contract No. DE-AC05-06OR23177. The U.S. Government retains a non-exclusive, paid-up, irrevocable, worldwide license to publish or reproduce this manuscript for U.S. Government purposes.



Stepper Motor Controller

PC/104 SBCs have been developed as a standard frontend device embedded IOC. The PC/104 processors card was chosen to meet our hardware and control system requirements. The GRUB, RTEMS, CEXP, and EPICS software were successfully compiled and built to run on PC/104 IOCs. Some PC/104 IOCs have been running accelerator controls, and provides a reliable and easily maintained embedded IOC solution. A number of 12 GeV Upgrade and other applications will use PC/104 IOC to control many of different devices in the Accelerator.



## Conclusions